

AOG

Work Order ID 51359

August 20, 2009 10:00:29 AM



Page 1

Item ID: D2136

Accept



Setup

Start



Revision ID: ...

Stop



Item Name: Cushion

Start Date: 8/20/09 Start Qty: 6.00



Cust Item ID:

Required Date: 8/20/09 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan: *CL*

Date: 09/08/20 Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
D2136	Rev ...

100



Small Fab

Memo

0.00

Small Fab

Cut D2732 Rubber Seal as per Dwg D2136

110



Memo

0.00

Memo

0.00

→ S01/08/20

(6)

f

Quality Control

120



Identify as per dwg & Stock Location: _____

0.00

Packaging

Memo

0.00

Packaging

9/8/20 ② S01

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Approvals: Process Plan:

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Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/08/20 JJ

MF 09-08-20

Picklist Print

Page 1

August 20, 2009 10:00:29 AM

Work Order ID: 51359



Parent Item: D2136Rev...



Parent Item Name: Cushion

Start Date: 8/20/09

Required Date: 8/20/09

Comments:

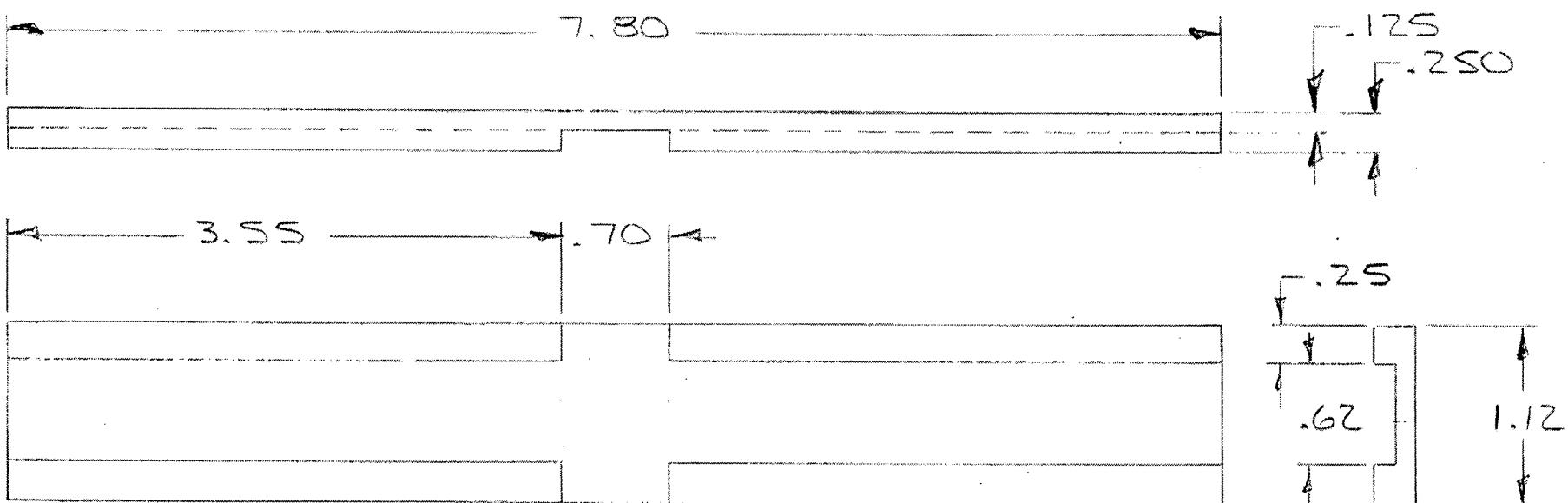
Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2732RevB1		Manufactured	No		100	f		226.9641	4.1053		8/20/09/20	

Rubber Extrusion

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
ST	226.9641	
38509	24.62	
43118	202.3441	4,1053



C209/08/20
W/D: 51359

MATERIAL: NEOPRENE
40 DUROMETER

D213c

REVISION			RIVET CODE SHALL BE PER NAS 523									
DRAWN	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		DIA DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE		CONTRACT NO.		PART NO.		ITEM			
APPROVED			BASIC CODE						DESCRIPTION		MATERIAL	
DESCRIPTION OR CHANGE		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED				D-DIMPLE DIGIT/NO OF SHEETS C-COUNTERSINK		LENGTH DASH NO. W=SPOTWELD		SPEC./VENDOR		
		GENERAL		LIMITS		BASIC CODES				DART		
		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS $\frac{1}{16}$ 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL .8 .7742 5. HOLES PER AND 10087		1. TOLERANCES — .001 & .030 .002 & .010 2. ANGLES .2 M° 3. PARALLELISM .0025 4. POSITIONAL .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .003		B-MS-204270AD B-MS-204280				DART AERO ACCESSORIES INC. VANCOUVER CANADA		
REPORT ALL DISCREPANCIES — DO NOT SCALE												